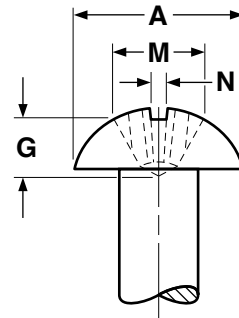
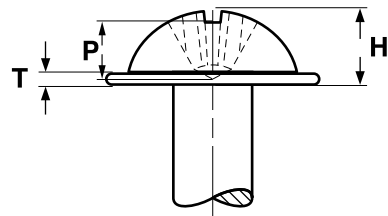
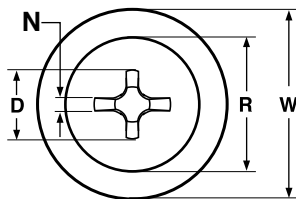


Slotted



Phillips

ROUND HEADS FOR SELF TAPPING SCREWS														ASME B18.6.4-1998
Nominal Size	A		H		J		T		M	G	N	Recess Penetration Gaging Depth		Phillips Driver Size
	Head Diameter		Height of Head		Slot Width		Slot Depth		Dimensions of Recess			Max	Min	
	Max	Min	Max	Min	Max	Min	Max	Min	Diameter	Depth	Width			
2	.162	.146	.069	.059	.031	.023	.048	.037	.094	.044	.017	.046	.027	1
4	.211	.193	.086	.075	.039	.031	.058	.044	.112	.062	.019	.065	.046	1
6	.260	.240	.103	.091	.048	.039	.068	.051	.156	.070	.027	.073	.045	2
8	.309	.287	.120	.107	.054	.045	.077	.058	.172	.088	.030	.090	.064	2
10	.359	.334	.137	.123	.060	.050	.087	.065	.188	.106	.031	.108	.082	2
12	.408	.382	.153	.139	.067	.056	.096	.073	.242	.112	.032	.108	.082	3
14	.457	.429	.170	.155	.075	.064	.106	.080	.258	.129	.034	.125	.099	3
1/4	.472	.443	.175	.160	.075	.064	.109	.082	.262	.134	.034	.130	.104	3



ROUND WASHER HEADS FOR SELF TAPPING SCREWS											ASME B18.6.3-2002
Nominal Size	W		T	R	H		D	P	Recess Penetration Gaging Depth		Phillips Driver Size
	Washer Outside Diameter		Washer Thick-ness	Crown Diameter	Overall Head Height		Recess Diameter	Recess Depth	Max	Min	
	Max	Min	Ref	Ref	Max	Min	Ref	Ref			
6	.321	.301	.040	.218	.096	.084	.147	.058	.061	.033	2
8	.380	.358	.040	.259	.113	.101	.161	.073	.076	.048	2
10	.439	.416	.050	.300	.130	.118	.177	.091	.093	.066	2
1/4	.576	.548	.050	.396	.170	.157	.244	.110	.107	.080	3